

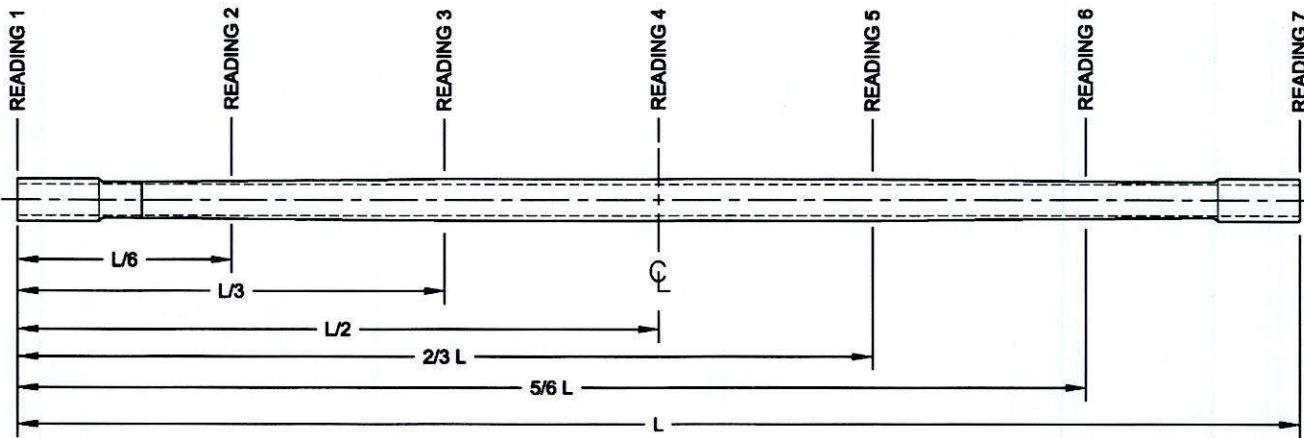
DART AEROSPACE LTD	Work Order:	
Description: Crosstube Assembly (412 High Aft SS)	Part Number:	D412-664-443
Inspection Dwg: D412-664-443 Rev: B		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	2.776	+0.005/-0.000				
	2.776	+0.005/-0.000				
	2.880	+0.005/-0.000				
	2.990	+0.005/-0.000				
	3.100	+0.005/-0.000				
	3.250	+0.005/-0.000				
	7.980	+/-0.060				
	0.063	+/-0.010				
	0.500	+/-0.010				
SIDE B	2.776	+0.005/-0.000				
	2.776	+0.005/-0.000				
	2.880	+0.005/-0.000				
	2.990	+0.005/-0.000				
	3.100	+0.005/-0.000				
	3.250	+0.005/-0.000				
	7.98	+/-0.060				
	R0.06	+/-0.010				
	R0.50	+/-0.010				
	Ø2.990	+0.005/-0.000				
	130.10	+/-0.060				

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WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation Δw (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						
READING 2 L=						
READING 3 L=						
READING 4 L=						0.073"
READING 5 L=						
READING 6 L=						
READING 7 L=						

Calibration Result

Actual Block Thickness: _____

Sitescan 250 Measured Thickness: _____

Measured by:	Audited by:	Preliminary Approval:
Date:	Date:	Date:

Rev	Date	Change	Revised by	Approved
A	14.06.24	New Issue (P/O D412-664-403)	KJ	
B	17.07.12	Dwg Rev updated	KJ	